



# PothHille

## Nature Wax<sup>®</sup> Rapeseed & Coconut Melt Blend PHC 3416

Nature Wax<sup>®</sup> Rapeseed and Coconut Wax Melt Blend ( PHC 3416 ) is 100% natural blend formulated to produce a high fragrance load capacity of 12% or more. PHC 3416 is pure vegetable wax without any additive, Palm or Soy. It is pure white in colour and low in odour with excellent heat stability and great hot and cold fragrance throw. 3416 allows you to achieve a smooth finish with easy mould release. This blend is designed for candle melts and tea lights and not for pillar or container candles.

### INSTRUCTIONS FOR USE

1. Melt the wax to 10-15°C above melting point (see product info for melting point)
2. It is important to check that the wax is completely melted and transparent
3. If adding colour to the wax the temperature may need to be increased.
4. After melting, cool down to 60°C (+/- 5°C) before adding fragrance.
5. Pour into moulds at around 50°C
6. Only one pour should be required
7. Allow 48 hours to cure before using.

### FACTORS INFLUENCING THE FINISHED LOOK OF THE CANDLE

#### Heating Temperature

If the wax has not been completely melted (completely transparent) crystallisation may cause frosting

#### Pouring Temperature

Varying the pouring temperature can cause changes in appearance after cooling

Containers and moulds need to be at ambient temperature or higher

#### Cooling Temperature

Cooling too fast may cause wet spots and cracks. Cooling too slow may cause frosting

**Recommended Fragrance Addition - 6% to 12%**

**Vegan Friendly**

Supplied in 12.5 kilo blocks in cartons with liner  
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